

DK Touring Canoe

Length: 18' (5.5 m) Max Beam: 35" (.9 m) Est Hull Weight: 83 lbs (38 k) Ideal Load on Board: 300-700 lbs (136-318 k)



Bill of Materials – DK Touring 18.0

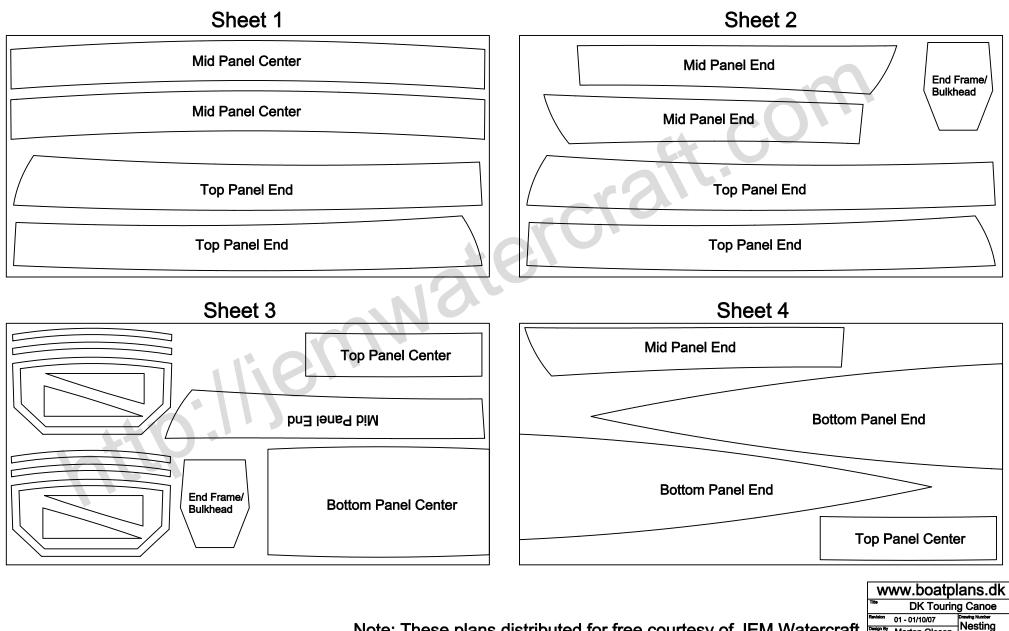
Note: This is the minimum material needed including a 15% waste factor. Some builders will require more wood flour and resin than others.

Build Options:

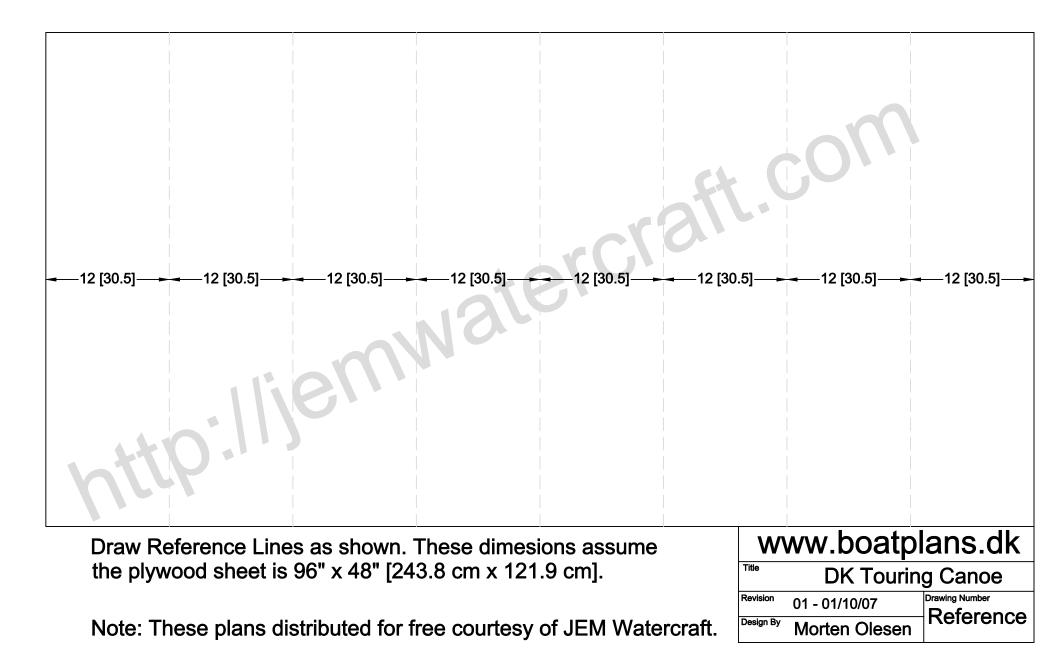
- **Option #1:** Plywood, ¼" (6mm) for entire hull. Fiberglass tape seams only.
- **Option #2:** Plywood, 3/16" (4mm) for entire hull. Fiberglass cloth both inside and outside of entire hull.

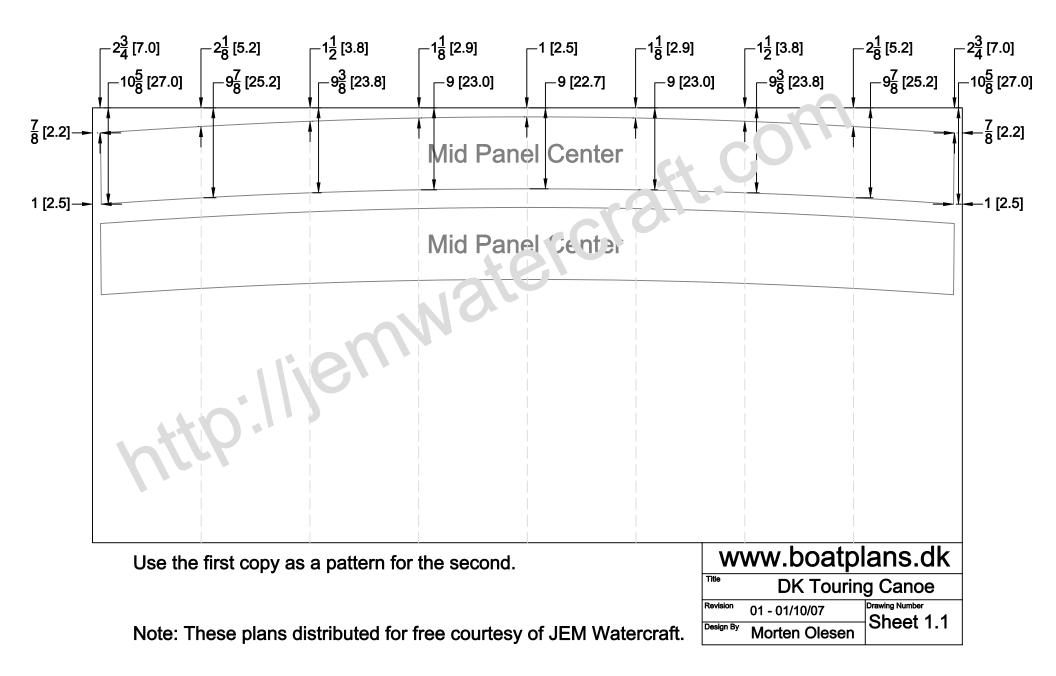
Plywood: 4' x 8' sheets		4 each
Epoxy Resin (and hardener):	Option 1: Option 2:	1.8 gallons 2.2 gallons
Fiberglass Tape, 6 ounce, 4" (10 cm)	Option 1:	75 yards
Fiberglass Cloth, 6 ounce, 60" (1.5m) wide	Option 2:	14 yards
Wood Flour:	All options	2 quarts

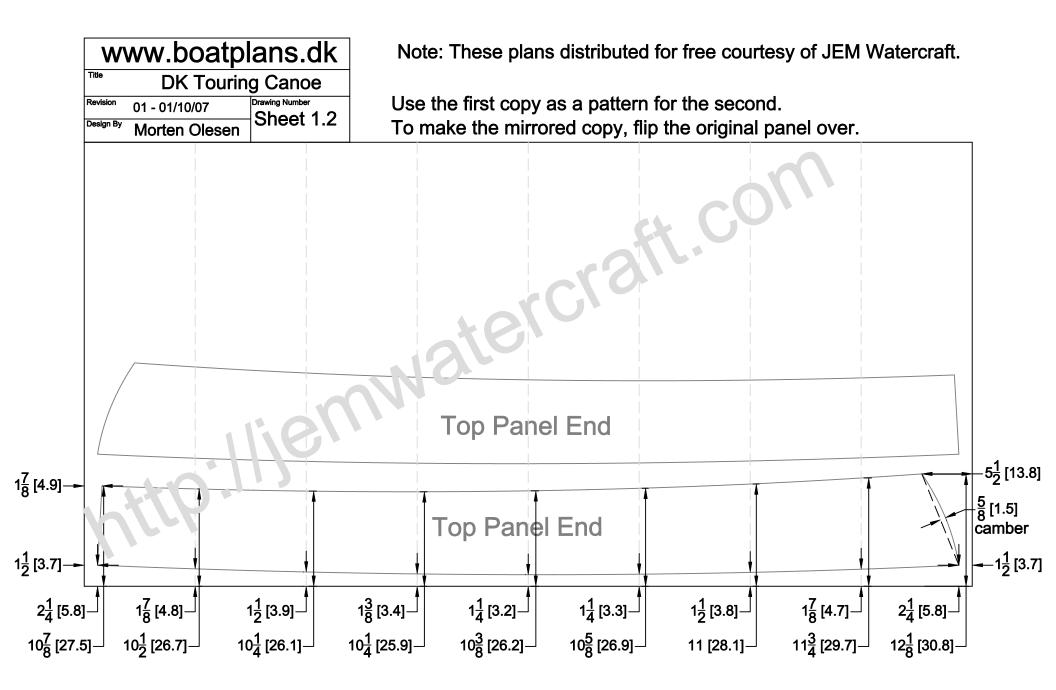
Additional material will be required for fairing and outfitting.

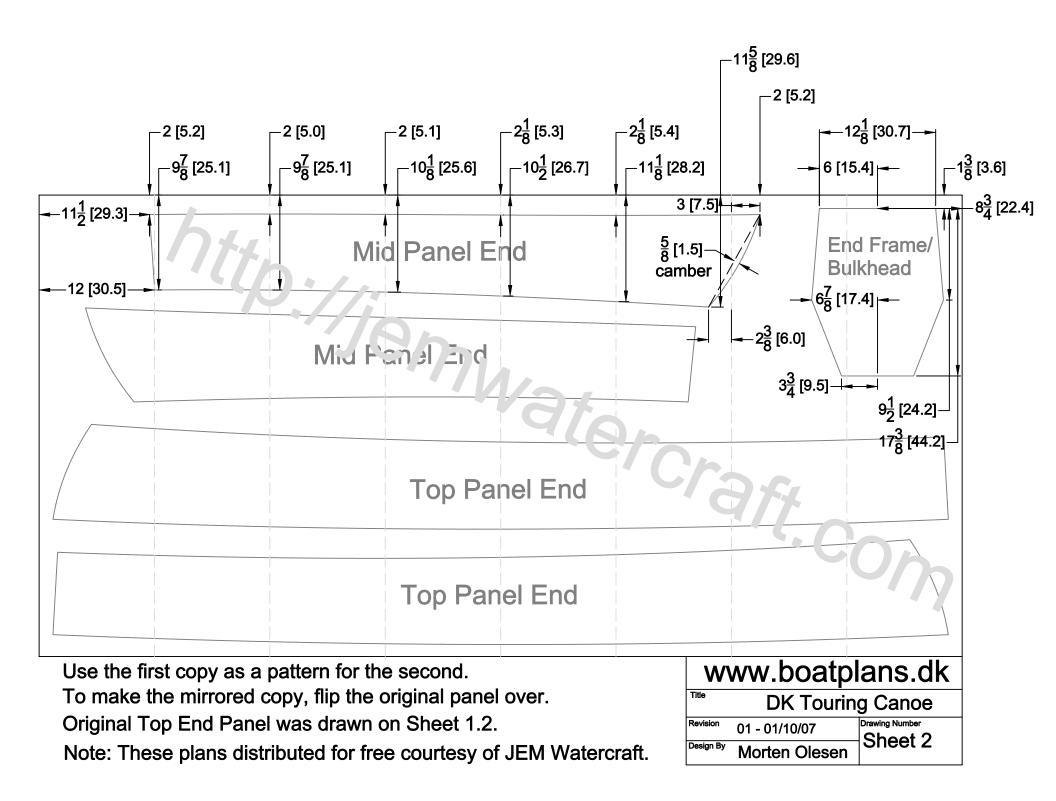


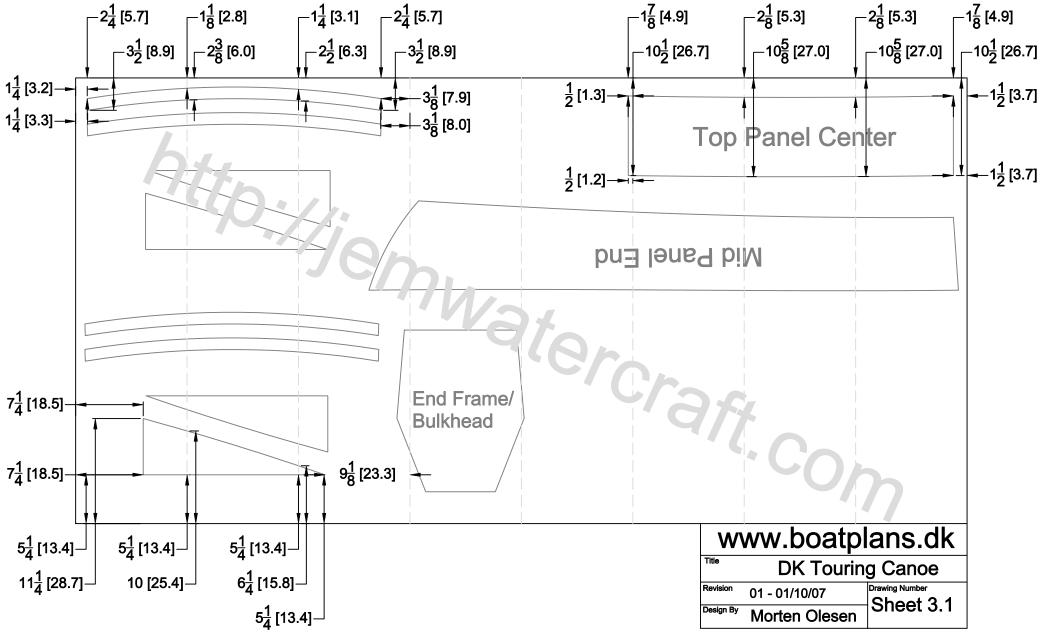
Note: These plans distributed for free courtesy of JEM Watercraft. Morten Olesen











Use the first copy as a pattern for the second.

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